

STATEMENT OF INFORMATION

1104/45 CLAREMONT STREET, SOUTH YARRA, VIC 3141 PREPARED BY PHILIPPE BATTERS, WILLIAMS BATTERS, PHONE: 0418 992 103

Statement of Information Single residential property located in the Melbourne metropolitan area

Sections 47AF of the Estate Agents Act 1980

Instructions: The instructions in this box do not form part of this Statement of Information and are not required to be included in the completed Statement of Information for the property being offered for sale.

The Director of Consumer Affairs Victoria has approved this form of the Statement of Information for section 47AF of the *Estate Agents Act 1980*.

The estate agent or agent's representative engaged to sell the property is required to prepare this Statement of Information. It must be used when **a single residential property located in the Melbourne metropolitan area** is being offered for sale. The Determination setting out the local government areas that comprise the Melbourne metropolitan area is published on the Consumer Affairs Victoria website at **consumer.vic.gov.au/underquoting**. The indicative selling price in this Statement of Information may be expressed as a single price, or as a price range with the difference between the upper and lower amounts not more than 10% of the lower amount.

This Statement of Information must be provided to a prospective buyer within two business days of a request and displayed at any open for inspection for the property for sale.

It is recommended that the address of the property being offered for sale be checked at

services.land.vic.gov.au/landchannel/content/addressSearch before being entered in this Statement of Information.

Property offered for sale

Address Including suburb and postcode

1104/45 CLAREMONT STREET, SOUTH YARRA, VIC 3141

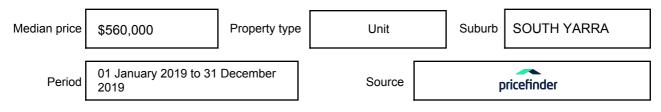
Indicative selling price

For the meaning of this price see consumer.vic.gov.au/underquoting

Single Price:

\$450,000

Median sale price



Comparable property sales

These are the three properties sold within two kilometres of the property for sale in the last six months that the estate agent or agent's representative considers to be most comparable to the property for sale.

Address of comparable property	Price	Date of sale
8 DALY ST, SOUTH YARRA, VIC 3141	*\$480,000	11/12/2019
302/50 CLAREMONT ST, SOUTH YARRA, VIC 3141	**\$480,000	04/12/2019
714/35 MALCOLM ST, SOUTH YARRA, VIC 3141	\$499,000	14/10/2019

This Statement of Information was prepared on: 30/

30/01/2020

